

**CAUTION**

If the mating faces of the parts to be welded are not accessible, use a GMAW plug weld in place of the original electrical resistance weld [Connections by arc welding under shielding gas: Description](#) (MR 400, 40C, Gas metal arc welded connections (GMAW)).



Repair-40x05x04x05-02x49-1-9-1.xml



XSL version : 3.02 du 22/07/11

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Location and specifications (tightening torques, parts always to be replaced, etc.) [Opening mechanism assembly of rear side opening element: Exploded view](#) .

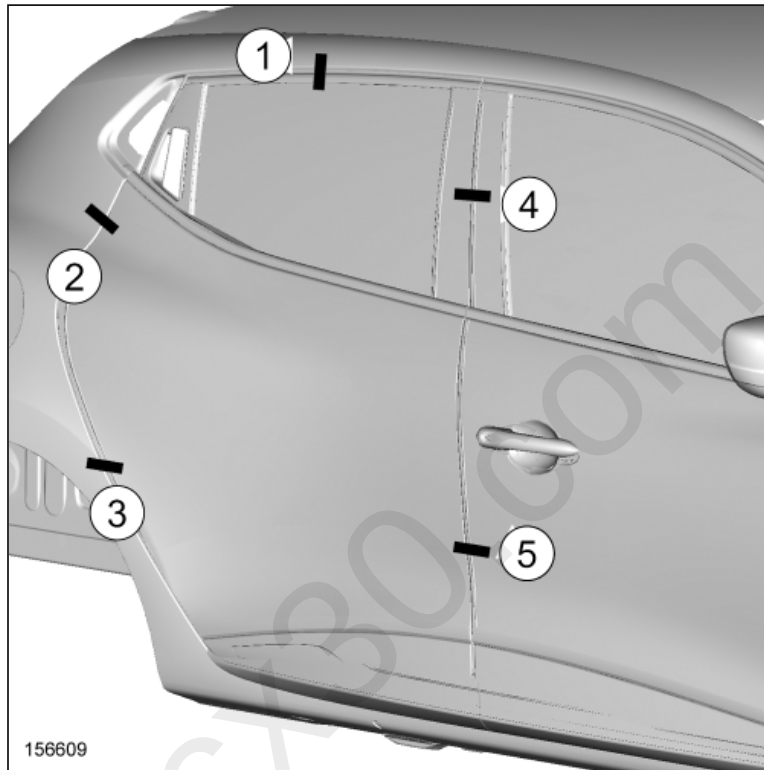
ADJUSTMENT VALUES

For information on the side opening element adjustment values [Vehicle panel gaps: Adjustment value](#) .

ADJUSTMENT

There are two options for adjusting the rear side door:

- using the rear side door mountings,
- using the rear side door striker plates.

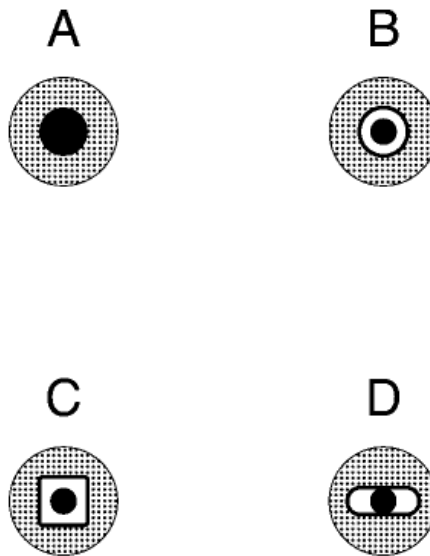


Respect the adjustment order of zones (1) , (2) , (3) , (4) and (5) .



Note:

Adjustment of zones (4) and (5) is only valid if the front door is correctly adjusted.



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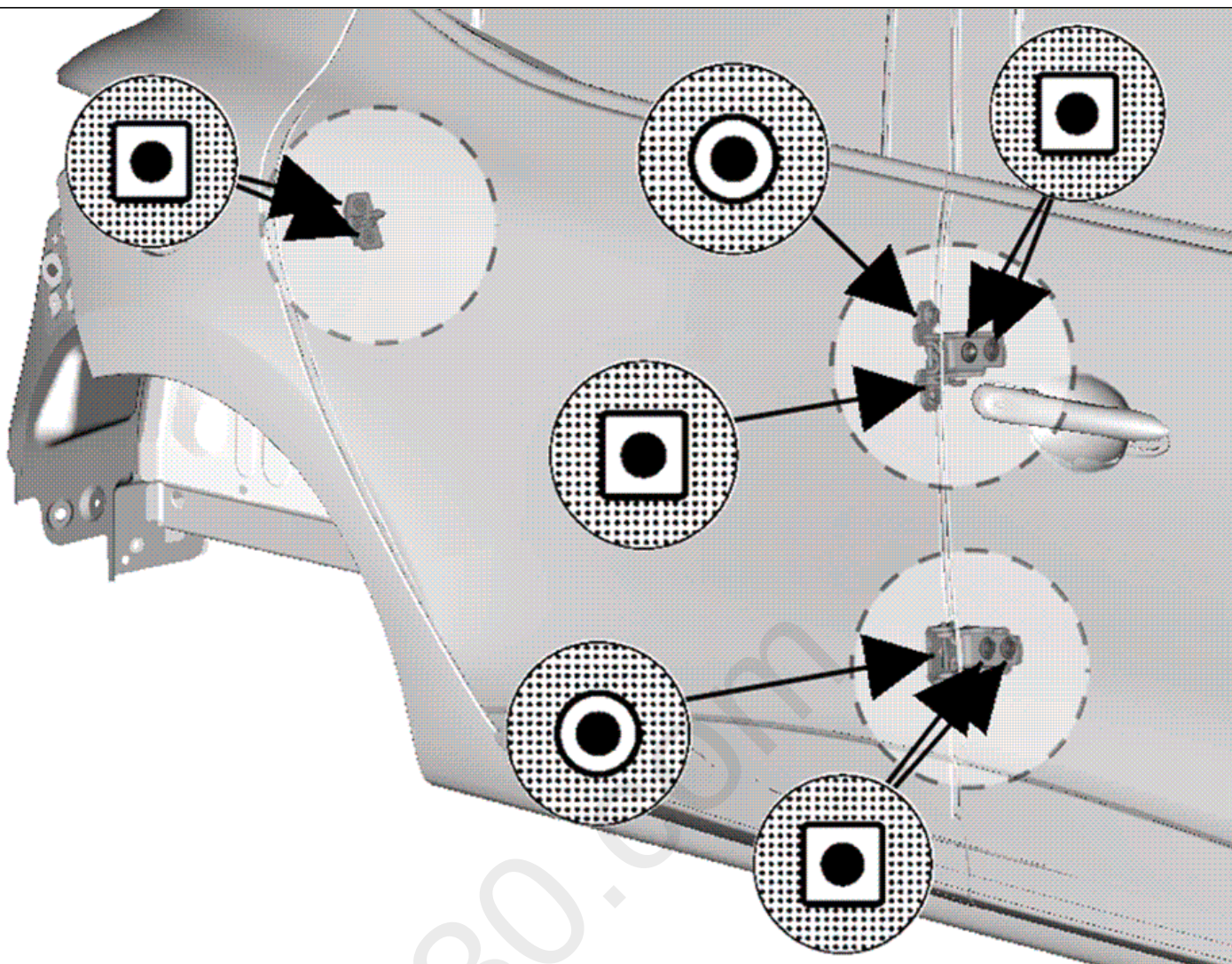
Symbols A, B, C and D show the adjustment options.

The black dot in the centre represents the body of the bolt.

The grey section represents the component to be adjusted.

The white section represents the adjustment area.

1. HEIGHT AND LENGTH ADJUSTMENT



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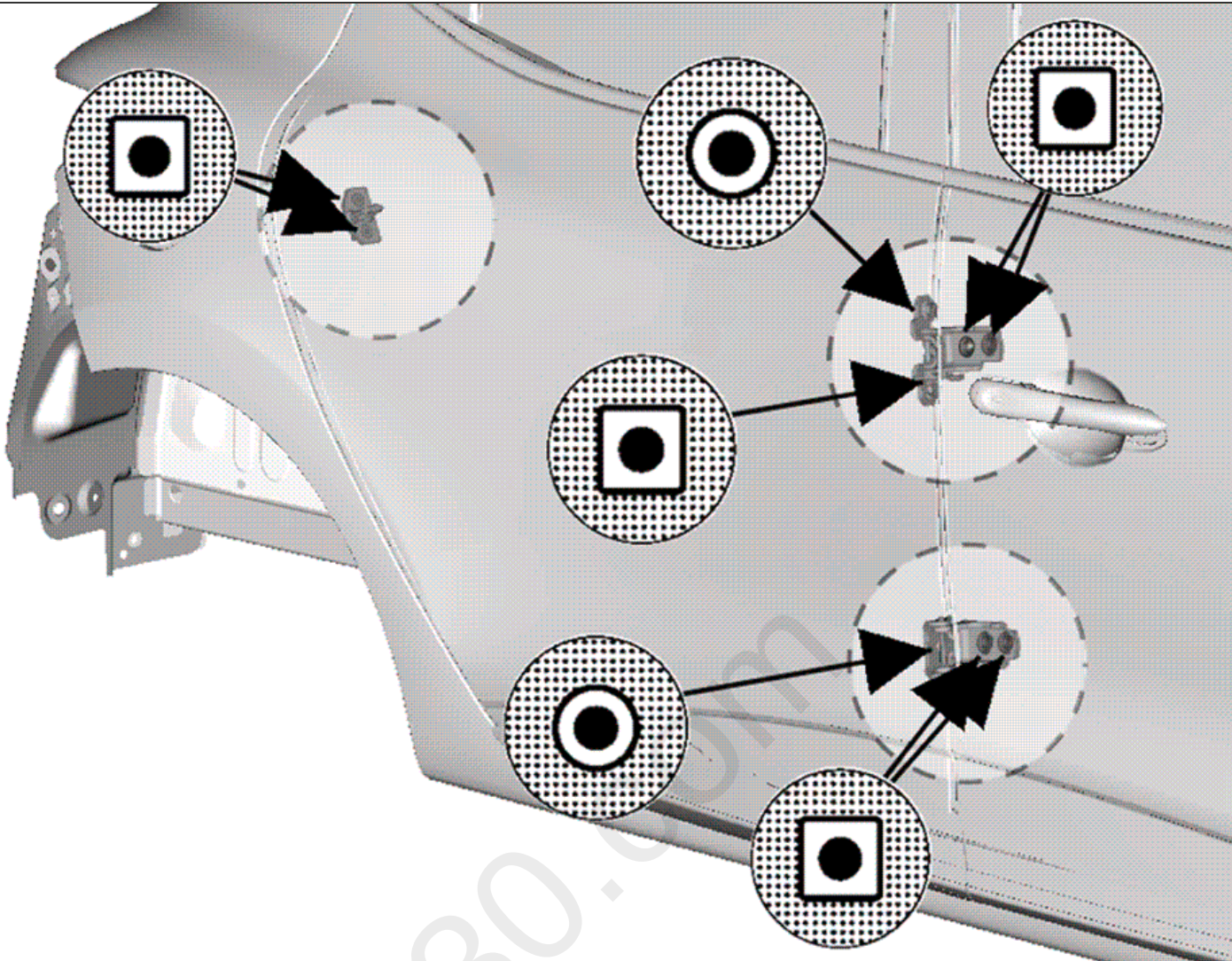
Note:

Adjustment of zones (4) and (5) is dependent on the adjustment of the front side opening element ([see 47A, Side opening elements, Front side opening element: Adjustment](#)) .

Adjust in the following order:

- the height of zones(1) and (2) .
- the length of zones(3) , (4) and (5) .

2. DEPTH ADJUSTMENT



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Note:

Adjustment of zones (4) and (5) is dependent on the adjustment of the front side opening element ([see 47A, Side opening elements, Front side opening element: Adjustment](#)).



Note:

The original hinge mounting plates are bonded to the door box section.

To carry out the adjustment, it is necessary to remove the plate using a wooden block and a hammer.

Adhere to the following adjustment sequence:

- adjust the depth of zones(1), (4) and (5),
- adjust the height of the striker panel in relation to the lock to prevent them touching,
- adjust the depth of zones(2) and (3).



Note:

The striker plate is spot-welded to the rear wing reinforcement.

To carry out adjustments, deform the fuse brackets of the plate.